

STATE PROJECT NUMBER	FEDERAL PROJECT NUMBER	STATE DIST. NO.	COUNTY	SHEET NO.	TOTAL SHEETS

GOVERNING SPECIFICATIONS

THE WEST VIRGINIA DEPARTMENT OF TRANSPORTATION, DIVISION OF HIGHWAYS STANDARD SPECIFICATIONS FOR ROADS AND BRIDGES, ADOPTED [REDACTED] AS AMENDED BY THE CURRENT SUPPLEMENTAL SPECIFICATIONS. THE CONTRACT PLANS AND CONTRACT SPECIAL PROVISIONS ARE THE GOVERNING PROVISIONS APPLICABLE TO THIS PROJECT.

ALL BEAMS ARE DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, DATED 1998 AS AMENDED BY THE 2003 INTERIM SPECIFICATIONS.

DESIGN NOTES

ALL STANDARD ADJACENT PRESTRESSED CONCRETE BRIDGE BEAMS ARE DESIGNED TO MEET THE FOLLOWING CRITERIA:

- DESIGN LOADS:
 - HL-93 LIVE LOAD IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.
 - FUTURE WEARING SURFACE OF 50 PSF OF ROADWAY.
 - TYPE F PARAPET WEIGHING 321 PLF.
 - DIAPHRAGM DEAD LOAD, NUMBER REQUIRED BASED ON 15'-0" MAX. SPACING.
- TWO LANE BRIDGE WITH AN OVERALL WIDTH OF 24'-5" (INCL. 3/4" GAP BETWEEN ADJ. BEAMS), A CURB-TO-CURB WIDTH OF 22'-1", TRANSVERSE POST-TENSIONING, AND ZERO SKEW.
- DESIGN STRENGTH AND UNIT STRESSES:

MINIMUM CONCRETE STRENGTH @ STRAND RELEASE	-----	5500 PSI
MINIMUM CONCRETE STRENGTH @ 28 DAYS	-----	8000 PSI
TEMPORARY STRESS LIMITS IN CONCRETE BEFORE LOSSES:		
COMPRESSION STRESS LIMIT @ STRAND RELEASE	-----	3300 PSI
TENSION STRESS LIMIT @ STRAND RELEASE	-----	-200 PSI
COMPRESSIVE STRESS LIMITS IN CONCRETE @ SERVICE I AFTER LOSSES:		
@ FINAL 1 (PS+DL+LL)	-----	4800 PSI
@ FINAL 2 (PS+DL)	-----	3600 PSI
@ FINAL 3 [50%(PS+DL)+LL]	-----	3200 PSI
TENSILE STRESS LIMIT IN CONCRETE @ SERVICE III AFTER LOSSES:		
@ FINAL 1 (PS+DL+LL)	-----	-270 PSI
TENDON STRESS LIMIT PRIOR TO TRANSFER:	-----	202.5 KSI
TENDON STRESS LIMIT AFTER ALL LOSSES:	-----	194.4 KSI
- DEBONDING OR SHIELDING OF STRANDS TO REDUCE TEMPORARY TENSILE STRESSES IS PERMITTED, HOWEVER DEBONDING IS LIMITED TO 40% PER ROW AND 25% TOTAL. IN NO INSTANCES SHALL OUTER STRANDS BE DEBONDED. DEBONDED STRANDS SHALL BE SEPARATED BY AT LEAST ONE FULLY BONDED STRAND AND SHALL BE SYMMETRICAL ABOUT THE ϕ OF THE BEAM. SHIELDING OF STRANDS SHALL BE ACCOMPLISHED BY TAPING OR TIGHT FITTING PLASTIC TUBES TAPED AT EACH END.
- THE ELASTOMERIC BEARING PADS PROVIDED IN THE STANDARD DESIGNS ARE BASED ON ZERO GRADE AND ARE LIMITED TO A MAXIMUM OF 5% GRADE. IN INSTANCES OF GRADES EXCEEDING THIS LIMIT, PADS SHALL BE SPECIFICALLY DESIGNED. INDIVIDUAL PAD DESIGNS SHALL BE IN ACCORDANCE WITH SECTION 14, AASHTO LRFD. BEVELED SOLE PLATES ARE PERMITTED.
- MAXIMUM BEAM SKEW SHALL BE 30 DEGREES.
- WHEN ALTERNATE DESIGNS OR SITE SPECIFIC DESIGNS ARE PROVIDED, CRITERIA SET FORTH IN THESE STANDARDS SHALL APPLY.
- NEGATIVE DESIGN CAMBER AFTER ALL LOSSES IS NOT PERMITTED.
- EACH BEAM PROVIDED IN THESE STANDARD DESIGNS HAS BEEN LOAD RATED IN ACCORDANCE WITH SECTION 3.15 OF THE WEST VIRGINIA DIVISION OF HIGHWAYS BRIDGE DESIGN MANUAL, 2004. ADDITIONALLY, LOAD RATING PROCEDURES ARE IN ACCORDANCE WITH THE AASHTO MANUAL FOR CONDITION EVALUATION AND LOAD AND RESISTANCE FACTOR RATING OF HIGHWAY BRIDGES, 2003.

BAR SIZE	NO. 3	NO. 4	NO. 5	NO. 6
SPLICE LEN.	21"	28"	34"	41"

THIS SHEET SHALL BE USED IN CONJUNCTION WITH STANDARD SHEETS BR-B17A & B THRU BR-B42A & B, BR-B101, BR-B102A & B, BR-B103, BR-B104, BR-B105A & B AND BR-B106 AS APPLICABLE.

MATERIALS & FABRICATION NOTES

- THE PRESTRESSED CONCRETE BEAMS SHALL CONFORM TO ALL APPLICABLE PROVISIONS OF SECTION 603 OF THE STANDARD SPECIFICATIONS.

MILD REINFORCEMENT:

- ALL MILD REINFORCING STEEL SHALL BE GRADE 60, DEFORMED BILLET STEEL AND SHALL BE EPOXY COATED EXCEPT WHERE NOTED. ALL UNCOATED REINFORCING SHALL MEET THE REQUIREMENTS OF AASHTO M31. ALL EPOXY COATED REINFORCING SHALL MEET THE REQUIREMENTS OF AASHTO M284, EXCEPT WHERE AMENDED BY SECTION 709.1 OF THE STANDARD SPECIFICATIONS.
- ALL TENSION LAP SPLICES SHALL BE A CLASS B, CONTACT TYPE. MINIMUM LAP SPLICE LENGTHS SHALL BE AS GIVEN IN THE "LAP SPLICE TABLE", THIS SHEET. ADDITIONALLY, IF LAP SPLICING OF ET, LR, AND BT BARS IS USED, TERMINATION OF THE SPLICE SHALL BE NO CLOSER TO THE END OF THE BEAM THAN 1/10 OF THE SPAN LENGTH.
- MINIMUM BAR BENDING DIAMETER SHALL BE 6 BAR DIAMETERS, EXCEPT THAT NO. 4 AB BARS MAY HAVE A MINIMUM BEND DIAMETER OF 4 BAR DIAMETERS.
- MINIMUM CONCRETE COVER SHALL BE AS SPECIFIED IN SECTION 603.5 OF THE STANDARD SPECIFICATIONS, EXCEPT WHERE NOTED ON THE PLANS.

PRESTRESSING STRAND:

- ALL PRESTRESSING STEEL SHALL BE 1/2" ϕ , GRADE 270, 7 WIRE UNCOATED, LOW-RELAXATION STRAND MEETING THE REQUIREMENTS OF AASHTO M203, SUPPLEMENT S1.
- ALL BEAMS DESIGNED IN THESE STANDARDS UTILIZE STRANDS WITH A NOMINAL AREA OF 0.167 SQ. IN. STRANDS WITH A NOMINAL AREA OF 0.153 SQ. IN. IS PERMITTED FOR INDIVIDUAL OR ALTERNATE DESIGNS, HOWEVER THE DESIGNER IS ENCOURAGED TO USE THE LARGER STRAND FOR UNIFORMITY REASONS. IN NO CASES WILL STRESS-RELIEVED STRAND BE PERMITTED.
- ALL STRANDS SHALL BE ENCLOSED INSIDE THE STIRRUP CAGE FOR THE FULL LENGTH OF THE BEAM.
- ALL EXPOSED PRESTRESSING STRAND AT EACH BEAM END SHALL BE SHOP COATED WITH A LIQUID COLD-APPLIED BITUMINOUS ELASTOMERIC WATERPROOFING MEMBRANE. MATERIAL SHALL MEET ASTM C836-84.

CONCRETE:

- ALL CONCRETE USED IN MANUFACTURING PRESTRESSED CONCRETE BEAMS SHALL MEET THE REQUIREMENTS OF SECTION 603.6 OF THE STANDARD SPECIFICATIONS. DESIGN STRENGTHS SHALL MEET OR EXCEED THE MINIMUM VALUES SET FORTH IN THESE PLANS.
- ALL CONCRETE USED IN PARAPETS AND CURBS SHALL BE CLASS K CONCRETE.

ELASTOMERIC BEARING PADS:

- ALL BEARING PADS SHALL MEET THE APPLICABLE REQUIREMENTS AS SET FORTH IN SECTION 18.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS, 1998 EDITION WITH CURRENT INTERIMS. ALL BEARINGS SHALL BE STEEL REINFORCED LAMINATED BEARINGS.
- THE ELASTOMER MATERIAL SHALL BE 60 DUROMETERS WITH A MINIMUM LOW TEMPERATURE GRADE OF 3 (ZONE C).
- ALL STEEL REINFORCING SHALL MEET THE REQUIREMENTS OF AASHTO M270, GRADE 36.

GUARDRAIL, GUARDRAIL POSTS, TUBING & INSERTS:

- ALL W-BEAM GUARDRAIL AND ATTACHMENT HARDWARE SHALL BE IN ACCORDANCE WITH SECTION 712.4 OF THE STANDARD SPECIFICATIONS. GUARDRAIL POSTS, STRUCTURAL TUBING, POST ATTACHMENT INSERTS, AND HARDWARE SHALL MEET THE LISTED MATERIAL AND COATING SPECIFICATIONS:

ITEM	DESCRIPTION	MATERIAL SPEC.	COATING SPEC.
POST	W6x25	AASHTO M270, GR 36	AASHTO M111
PLATE	1/2" x 7"	AASHTO M270, GR 36	AASHTO M111
TUBING	TS 8x4x3/16	ASTM A500, GR B	AASHTO M111
CHANNEL	C7x9.8	AASHTO M270, GR 36	AASHTO M111
FERRULE	TYPE 2A ANCHOR	1/4" ϕ x 2 1/2" MIN LEN.	AASHTO M232
WIRE		3/8" ϕ	AASHTO M232
STUDS	1/4" ϕ x 8" LONG	ASTM A108 (11L17 STEEL)	AASHTO M232
NUTS		AASHTO M291, CLASS C	AASHTO M232
COUPLERS	TYPE 1A ANCHOR	1/4" ϕ x 5" LONG	AASHTO M232
BOLTS		1/4" ϕ x 12" LONG	AASHTO M232
BOLTS	3/8" ϕ x ALL LEN.	AASHTO M164 (TYPE 1, HH)	AASHTO M232
NUTS		AASHTO M164 (TYPE 1, HH)	AASHTO M232
WASHERS	3/8" ϕ	AASHTO M291, CLASS C	AASHTO M232
	ALL	AASHTO M293	AASHTO M232

WELDING:

- TACK WELDING OF REINFORCEMENT IS NOT PERMITTED. REINFORCING CAGES AND LONGITUDINAL STEEL SHALL BE ADEQUATELY TIED WITH APPROVED MEANS TO PREVENT RACKING AND MISALIGNMENT.
- ALL WELDING OF FABRICATED ITEMS, AS SHOWN IN THESE PLANS SHALL BE IN ACCORDANCE WITH ALL APPLICABLE PROVISIONS OF AASHTO/AWS D1.5, 2002.

POST-TENSIONING BARS:

- POST - TENSIONING THREAD BARS SHALL BE ONE INCH DIAMETER, 150 KSI STEEL, AND SHALL CONFORM TO AASHTO M275, TYPE II. STEEL THREAD BARS SHALL BE DESIGNED TO ALLOW THE USE OF HEAVY HEX NUTS AND COUPLERS THAT THREAD ONTO THE END OF THE DEFORMATIONS. HEAVY HEX NUTS AND COUPLERS SHALL BE OF A DESIGN AND MATERIAL RECOMMENDED BY THE BAR MANUFACTURER TO DEVELOP THE FULL TENSILE STRENGTH OF THE BAR. PROPERLY DOCUMENTED CERTIFIED MILL TEST REPORTS SHALL BE PROVIDED FOR EACH HEAT OF STEEL THREAD BARS.
- ALL POST-TENSIONING THREAD BARS, NUTS, BEARING PLATES, COUPLERS, AND ANCILLARY HARDWARE SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH AASHTO M111. THE GALVANIZING PLANT SHALL ADMINISTER ADEQUATE QUALITY CONTROL MEASURES TO SAFEGUARD AGAINST HYDROGEN EMBRITTLEMENT. QUALITY CONTROL MEASURES SHALL COMPLY WITH ASTM A-143. CERTIFICATION FOR HOT-DIP GALVANIZING SHALL BE PROVIDED BY THE GALVANIZING PLANT.
- ALL POST-TENSIONING BEARING PLATES SHALL CONFORM TO AASHTO M270, GRADE 36.

SHEAR KEY GROUT:

- SHEAR KEY GROUT SHALL BE A GROUT THAT IS RECOMMENDED BY THE MANUFACTURER FOR A POURABLE GROUT APPLICATION AND THAT BASED ON THE MANUFACTURER'S TEST DATA WILL ATTAIN A MINIMUM OF 4500 PSI COMPRESSIVE STRENGTH IN 3 DAYS UNDER CONDITIONS REPRESENTATIVE OF THE CONDITIONS TO BE EXPERIENCED AT THE SITE. THE GROUT MUST BE LISTED ON THE APPROVED LIST OF GROUTS PUBLISHED BY THE WEST VIRGINIA DIVISION OF HIGHWAYS, MATERIALS CONTROL, SOIL AND TESTING DIVISION. THE CONTRACTOR SHALL PRE-TEST THE PROPOSED GROUT FOR COMPRESSIVE STRENGTH AT 3 AND 7 DAYS AND SUBMIT THE RESULTS TO THE BRIDGE PROJECT MANAGER FOR APPROVAL PRIOR TO INSTALLATION OF THE GROUT IN THE STRUCTURE. THE TESTS WILL BE BASED ON A POURABLE CONSISTENCY WITH THE SAME WATER/GROUT MIXTURE RATIO TO BE USED IN THE STRUCTURE.
- THE CONTRACTOR SHALL BE REQUIRED TO SUBMIT FOR EACH PROJECT, THE GROUT PRE-TEST RESULTS OBTAINED IN THE NOTE ABOVE. THE CONTRACTOR SHALL BE REQUIRED TO PERFORM A NEW PRE-TEST AND SUBMISSION FOR APPROVAL UNDER ANY OF THE FOLLOWING CONDITIONS:
 - A PERIOD OF 18 MONTHS HAS ELAPSED SINCE LAST PRE-APPROVAL TESTING.
 - GROUT MANUFACTURER HAS REVISED OR CHANGED THE GROUT SPECIFICATIONS.
 - THE CONTRACTOR ALTERS THE WATER/GROUT MIXTURE RATIO.
 - THE CONTRACTOR CHANGES GROUT MANUFACTURER.
- THE CONTRACTOR IS REQUIRED TO COMPLETE THE GROUT STRENGTH TABLE ON BR-B103.
- TEST PROCEDURE FOR DETERMINING THE COMPRESSIVE STRENGTH OF GROUT SHALL USE CUBE SPECIMENS IN ACCORDANCE WITH ASTM C109, AS MODIFIED BY ASTM C1107. GROUT TESTING IN ACCORDANCE WITH AASHTO T23 (STANDARD CYLINDER TEST) IS NOT ACCEPTABLE.

PROTECTIVE SURFACE TREATMENT:

- EACH PRESTRESSED CONCRETE BEAM SHALL BE TREATED BY THE MANUFACTURER AT THE FABRICATION PLANT WITH AN APPROVED CONCRETE SEALER (SILANE). AN APPROVED LIST OF CONCRETE SEALERS ARE ON FILE AT THE WEST VIRGINIA DIVISION OF HIGHWAYS, MATERIALS CONTROL, SOIL AND TESTING DIVISION. COVERAGE SHALL INCLUDE TOP AND BOTTOM OF INTERIOR BEAMS, AND TOP, BOTTOM AND EXTERIOR SIDE OF EXTERIOR BEAM. APPLICATION RATE SHALL BE PER TREATMENT MANUFACTURER'S RECOMMENDATION.
- AFTER COMPLETION OF THE SILANE TREATMENT BY FABRICATOR AND A MAXIMUM OF FIVE WORKING DAYS PRIOR TO SHIPMENT OF THE BEAMS, THE FABRICATOR SHALL BE RESPONSIBLE FOR ABRASIVE BLAST CLEANING TO CLEAN WHITE CONCRETE THE INTERIOR SIDES OF BEAMS FOR THE FULL LENGTH. CLEAN WHITE CONCRETE SHALL MEAN REMOVAL OF ALL DIRT, GREASE, OIL, AND LOOSE CONCRETE LAITANCE AND PROVIDE A ROUGHENED CONCRETE SURFACE. BLASTING MEDIUM SHALL BE APPROVED BY THE DIVISION OF HIGHWAYS.

SHOP DRAWINGS:

THE FABRICATOR SHALL BE RESPONSIBLE FOR THE PREPARATION OF SHOP DRAWINGS IN ACCORDANCE WITH THE WEST VIRGINIA DIVISION OF HIGHWAYS DOCUMENTS, DD-102 AND THE STANDARD SPECIFICATIONS. ADDITIONAL INFORMATION IS PROVIDED IN SECTION 7 OF THE BRIDGE DESIGN MANUAL. SHOP DRAWINGS SHALL INCLUDE THE FABRICATOR'S DETENSIONING PLAN.

WEST VIRGINIA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS ENGINEERING DIVISION		DESIGNED BY: THB/	
		DRAWN BY: THB/	
WEST VIRGINIA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS ENGINEERING DIVISION PRESTRESSED CONCRETE BEAM		CHECKED BY: TW/	
		REVISED BY: TW/	
PREPARED: 07-02-07 REVISION: 9/10 TW		DATE:	
		SCALE:	
DESIGN & ASSEMBLY NOTES REVISED STANDARD SHEET BR-B100		SHEET NO. OF	
		BRIDGE NUMBER	
WEST VIRGINIA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS ENGINEERING DIVISION		PRESTRESSED CONCRETE BEAM	
		DESIGN & ASSEMBLY NOTES	